

感谢您使用我们的产品，为了您能够安全使用这款新产品，在操作本机之前，请完整阅读说明书，请保管此说明书以备将来使用。请勿尝试拆卸或改装机器！

Thank you for using our products. For the safe of use of this new product, before operating this unit, please read these instructions completely and save this manual for future use. Please do not attempt to disassemble or modified the machine!

产品示意图 SCHEMATIC DIAGRAM



- 1

电源/Power
- 2

调节/Adjust
- 3

焊钳/Welding tongs
- 4

碳棒/Carbon rod

规格参数 PARAMETER



产品品牌	Product brand	Kruijie	产品净重	Net weight	1.6KG
产品型号	Product model	KRJ-10	产品毛重	Gross weight	2KG
产品功率	Product power	100W	产品尺寸	Product size	15.5*29*7CM
工作电压	Working voltage	AC100/240V	包装尺寸	Packing dimensions	27*33*12CM

随机配件 RANDOM ACCESSORIES

- 电源线/power cable

X 1

保险丝/fuse

X 1
- 护目镜/goggle

X 1

■ 产品介绍 PRODUCT INTRODUCTION

欢迎使用KRJ-10热电偶点焊机，影响热电偶感温线在测试温度时产生的测量误差只有两点：线的材料和焊球的结合。

当热电偶线的两个热电偶丝材料成份确定后，热电势的大小只与热电偶的接球点温度差有关，与热电偶的长度和直径无关，所以焊球的处理往往是测量精度的关键。

KRJ-10热电偶点焊机是根据热电偶焊点焊接时所需而专业生产的，具有高质量焊接性能和使用时的便利性，同时也是有着高的性价比。

Welcome to use the KRJ-10 thermocouple spot welding machine. The measurement error that affects the thermocouple temperature sensing line when testing the temperature is only two points: the combination of the wire material and the solder ball.

When the composition of the two thermocouple wire materials of the thermocouple wire is determined, the size of the thermoelectric potential is only related to the temperature difference of the thermocouple's ball point, and has nothing to do with the length and diameter of the thermocouple, so the processing of the solder ball is often measured accuracy the essential.

KRJ-10 thermocouple spot welding machine is professionally produced according to the needs of thermocouple spot welding. It has high quality welding performance and convenience in use, and also has a high cost performance.

操作步骤 : STEPS

使用前请详细阅读以下步骤，并详细遵循操作步骤！

- 1.电源/POWER键，设备开关；
- 2.调节/adjust，热量大小控制旋钮，由于焊接不同热电偶线径大小所需的热量不同；
调节旋钮到适当位置调整所需热量；
- 3.焊接电极，焊接时用电焊钳夹住热电偶线前端跟焊接电极触碰；
- 4.电焊钳，电焊钳夹住热电偶线碰焊电极进行焊接。

Please read the following steps carefully before use, and follow the operation steps in detail!

1. Power / POWER key, device switch;
2. Adjust / adjust, the heat size control knob, because the heat required for welding different thermocouple wire sizes is different, adjust the knob to the appropriate position to adjust the required heat;
3. Welding electrode, use welding tongs to clamp the front end of the thermocouple wire and touch the welding electrode;
4. Welding tongs, which clamp the thermocouple wire against the welding electrode for welding.

